

## **LISTING OF THE CLAIMS**

This listing of claims will replace all prior versions, and listings, of claims in the application:

1. - 4. (Canceled)
5. (Currently Amended) A method of forming a particulate reinforced aluminum-based composite component comprising the steps of:
  - (1) according to a desired volume percentage of reinforced particles in an aluminum-based composite, determining a weight percentage of the required reinforced particles;
  - (2) based on the required weight percentage of reinforced particles in the composite, determining a required weight of the reinforced particle and corresponding weight of an aluminum alloy powder;
  - (3) loading required amounts of reinforced particles, Al-based alloy powder and steel balls into a balling drum of a high-energy ball-mill, then carrying out high-energy ball-milling to form a composite powder wherein the high-energy ball-milling is divided into a low speed stage wherein a rotational speed is 100 ~ 150rpm for 10 ~40 minutes, and a high speed stage wherein a rotational speed is 150 ~300rpm for 20 ~600 minutes;
  - (4) adding liquid surfactant, and continuing with ball-milling;
  - (5) molding the composite powder into a desired shape through cold isostatic pressing;
  - (6) processing the cold isostatic pressed shape into a compact billet by means of vacuum sintering or vacuum hot-pressing; then
  - (7) heating the compact billet, and undertaking semisolid die-cast forming to produce a near net shape composite component.
6. (Original) A method as claimed in claim 5, wherein the volume percentage of reinforced particles is 10~40% and the weight percentage of reinforced particles is 9.3 ~50.9%.

7. (Original) A method as claimed in claim 5, wherein high-energy ball-milling is performed for 1 ~10 hours and a ball power weight ratio is 10-50:1.

8. (Canceled)

9. (Original) A method as claimed in claim 5, wherein after adding liquid surfactant, ball-milling is continued for 0.5~2 hours within a temperature range of 15~80°C.

10. (Original) A method as claimed in claim 5, wherein the compact billet has a density of 70~80% of its theoretical density, and is formed by applying a pressure of 20~1000 Mpa for 1~10 minutes.

11. (Original) A method as claimed in claim 5, wherein the vacuum sintering or vacuum hot-pressing is carried out at a temperature of 450~600°C, pressure of 36~700Mpa and vacuum degree of not less than  $1.5 \times 10^{-2}$  Pa.

12. (Original) A method as claimed in claim 5, wherein the compact billet is heated to 600~660°C to reach a 60~70% liquid phase content.

13. (Original) A method as claimed in claim 5, wherein the reinforced particle is selected from the group consisting of  $B_4C$ , SiC,  $Al_2O_3$  and AlN.

14. (Original) A method as claimed in claim 5, wherein the aluminum alloy is selected from the group consisting of forged aluminum, duralumin and super duralumin.

15. (Original) A method as claimed in claim 5, wherein the average size ratio between the said reinforced particle and the Al-base alloy powder can be selected randomly within a range of 0.1 ~100 $\mu$ m/10~210 $\mu$ m.

16. (Original) A method as claimed in claim 5, wherein the steel balls are high-carbon steel balls of  $\phi 5 \sim \phi 8 \text{mm}$ .

17. (Currently Amended) A method of forming a particulate reinforced aluminum-based composite component comprising the steps of:

- (1) according to a desired volume percentage of reinforced particles in an aluminum-based composite, determining a weight percentage of the required reinforced particles;
- (2) based on the required weight percentage of reinforced particles in the composite, determining a required weight of the reinforced particle and corresponding weight of an aluminum alloy powder
- (3) loading required amounts of reinforced particles, Al-based alloy powder and steel balls into a balling drum of a high-energy ball-mill, then carrying out high-energy ball-milling to form a composite powder; A method as claimed in claim 5,  
wherein the balling drum is first vacuumized to a vacuum degree of  $0.1 \sim 10 \text{Pa}$ , then an inert gas of nitrogen or argon is added at a pressure of  $1.01 \times 10^5 \text{Pa}$ , and the balling drum undertakes high-energy ball-milling with cooling of  $5 \sim 25^\circ \text{C}$ .
- (4) adding liquid surfactant, and continuing with ball-milling;
- (5) molding the composite powder into a desired shape through cold isostatic pressing;
- (6) processing the cold isostatic pressed shape into a compact billet by means of vacuum sintering or vacuum hot-pressing; then
- (7) heating the compact billet, and undertaking semisolid die-cast forming to produce a near net shape composite component.

18. (Canceled)

19. (Currently Amended) A method of forming a particulate reinforced aluminum-based composite component comprising the steps of:

- (1) according to a desired volume percentage of reinforced particles in an aluminum-based composite, determining a weight percentage of the required reinforced particles;
- (2) based on the required weight percentage of reinforced particles in the composite, determining a required weight of the reinforced particle and corresponding weight of an aluminum alloy powder;
- (3) loading required amounts of reinforced particles, Al-based alloy powder and steel balls into a balling drum of a high-energy ball-mill, then carrying out high-energy ball-milling to form a composite powder ~~A method as claimed in claim 18,~~ wherein during the ball-milling process, the balling drum is first vacuumized to a vacuum degree of 0.1~10Pa, then an inert gas of nitrogen or argon is added at a pressure of  $1.01 \times 10^5 \text{Pa}$ ~ $1.1 \times 10^5 \text{Pa}$ , and the balling drum undertakes high-energy ball-milling without cooling;
- (4) adding liquid surfactant wherein the amount of the added surfactant is 10 - 50 ml, and continuing the ball-milling;
- (5) molding the composite powder into a desired shape through cold isostatic pressing;
- (6) processing the cold isostatic pressed shape into a compact billet by means of vacuum sintering or vacuum hot-pressing; then
- (7) heating the compact billet, and undertaking semisolid die-cast forming to produce a near net shape composite component.

20. (Original) A method as claimed in claim 5, wherein the particle size range of the composite powder after the high-energy ball-milling is 10-120 $\mu\text{m}$ .

21. (Original) A method as claimed in claim 5, wherein the added surfactant is an organic solvent selected from the group consisting of gasoline, aviation gasoline, methanol and ethanol.

22. (Original) A method as claimed in claim 5, wherein the compact billet is shaped by means of semisolid die-casting after it is heated.